



Cmend 117

A solvent free, low density, two-part **Filling Putty**.

Key Features:

- ◇ Lightweight, very low density .
- ◇ Easy to apply on vertical surfaces. Good compressive strength.
- ◇ Easy to mix and apply.
- ◇ Good mechanical strength.
- ◇ High chemical resistance

Typical Applications:

- ◇ Filling voids, pits, holes, and cracks.
- ◇ Composite boats and yachts.
- ◇ Trains and automotive applications.
- ◇ Bonding of two metals.

Physical and Mechanical Properties	Mixing Ratio	1:1 by Mass
	Mixture Specific Gravity	0.75
	Hardness Shore D ASTM D2240	83
	Adhesion (Tensile Shear) ASTM D1002	Mild Steel – 2,000 psi
	Shrinkage	< 0.02%
	Shelf Life at 25°C (68°F)	2 Years
	Cure Time to Touch Clean at 25°C	120 mins
	Pot Life (250g at 25°C)	45 mins